

Date: Thursday, 15/01/2009 11:23:34 AM  
 User: Julie Dawson

## Process Sheet

|  |   |
|--|---|
| <b>Customer</b> : CU-DAR001 Dart Helicopters Services            | <b>Drawing Name</b> : ROD END BEARING                       |
| <b>Job Number</b> : 44828  |   |
| <b>Estimate Number</b> : 13133                                   |   |
| <b>P.O. Number</b> :   | <b>Part Number</b> : D36931                                 |
| <b>This Issue</b> : 15/01/2009 <b>S.O. No.</b> :                 | <b>Drawing Number</b> : D3693 REV A                         |
| <b>Prsht Rev.</b> : NC   | <b>Project Number</b> : N/A                                 |
| <b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS           | <b>Drawing Revision</b> : A                                 |
| <b>Previous Run</b> : 44691                                      | <b>Material</b> :   |
| <b>Written By</b> :  | <b>Due Date</b> : 30/01/2009 <b>Qty:</b> 24 <b>Um:</b> Each |
| <b>Checked &amp; Approved By</b> : <u>STUD 09.01.15</u>          |   |
| <b>Comment</b> : Est Rev:A New Issue 08-01-17 JLM Verified By:EC |   |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

|     |    |            |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



**Comment:** Issue P/O: 7994  
 Purchase Part Number: 047-140-252-005  
 Supplier: Bell  
 Certificate of conformity is required

C209/01/16

(24)

|     |             |                       |
|-----|-------------|-----------------------|
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



**Comment:** PACKAGING RESOURCE #1  
 Receive & Inspect For Transit Damage  
 Ensure certificate of conformity is attached

C 9/01/28 (24)

|     |     |                   |
|-----|-----|-------------------|
| 3.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|

**Comment:** DIMENSIONAL CHECK

S 09/01/28 (24) center

|     |               |                              |
|-----|---------------|------------------------------|
| 4.0 | MILLING CONV. | CONVENTIONAL MILLING MACHINE |
|-----|---------------|------------------------------|



**Comment:** CONVENTIONAL MILLING MACHINE  
 DRILL AS PER DWG D3693  
 DEBURR

SP 09/02/02

|     |     |  |
|-----|-----|--|
| 5.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

SP 09/02/02

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |  |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |  |
|      |      |                    |    |      |     |                                     |                          |  |
|      |      |                    |    |      |     |                                     |                          |  |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

Date: Thursday, 15/01/2009 11:23:35 AM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ROD END BEARING

Job Number: 44828

Part Number: D36931

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

*counters*  
*S 09/02/03 (P20)*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *117*

*P 9/2/04 (24)*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*09/02/04*

Job Completion



*W/F 09-02-04*

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NG<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

D 3693

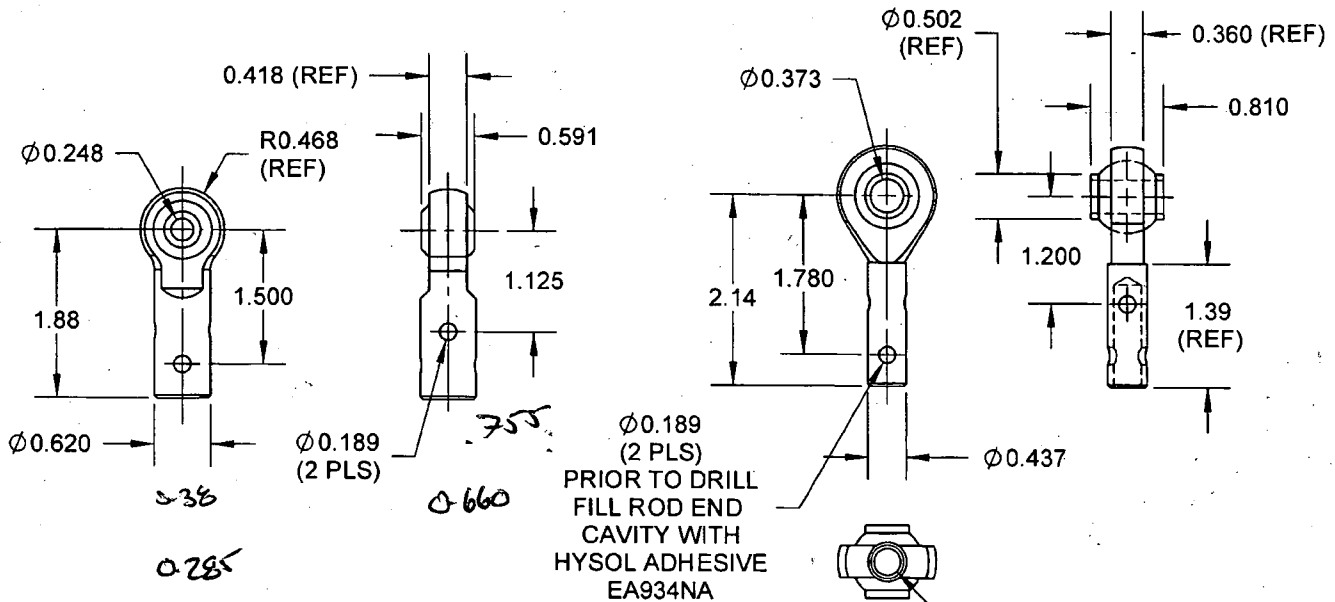
☒ **First Article**      ☐ **Prototype**

|              |                 |             |                 |                     |     |
|--------------|-----------------|-------------|-----------------|---------------------|-----|
| Designed by: | <i>SV</i>       | Audited by: | <i>S</i>        | Prototype Approval: | N/A |
| Date:        | <i>09/02/02</i> | Date:       | <i>09/02/03</i> | Date:               | N/A |

| Rev | Date | Change    | Revised by | Approved |
|-----|------|-----------|------------|----------|
|     |      | New Issue | KJ/JLM     |          |



# SPECIFICATION CONTROL DRAWING



**D3693-1  
ROD END BEARING**

**D3693-3  
ROD END BEARING**

**D3693-1 ROD END BEARING:**

- 1) POSSIBLE SUPPLIER: P/N 047-140-252-005 (BELL)
- 2) WEIGHT: 0.19 lb
- 3) FINISH: NONE
- 4) IDENTIFY: NONE

**D3693-3 ROD END BEARING:**

- 1) POSSIBLE SUPPLIER: P/N 205-060-101-001 (BELL)
- 2) WEIGHT: 0.14 lb
- 3) FINISH: NONE
- 4) IDENTIFY: NONE

SHOP COPY  
RETURN TO  
ENGINEERING  
CONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 14828

RELEASED

|            |             |  |              |
|------------|-------------|--|--------------|
| A          | NEW ISSUE   | RF   | 08.03.12     |
| REV.       | DESCRIPTION | BY   | DATE         |
| DESIGN     | RF          | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |              |
| DRAWN      | RF          |  |              |
| CHECKED    | VE          | DRAWING NO.  | REV. A       |
| MFG. APPR. | VE          | D3693  | SHEET 1 OF 1 |
| APPROVED   | VE          | TITLE  | SCALE        |
| DE APPR.   | VE          | ROD END BEARING  | 1:2          |
| DATE       | 08.03.12    | <small>COPYRIGHT © 2008 BY DART AEROSPACE LTD<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br/>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br/>WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |              |

**Eagle Copters Maintenance Ltd**

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

**LOT #: LT-09-000944**



Sold To: SO09-00095.001

Sold Date: 1/27/2009 9:57:56PM

**Part No: 047-140-252-005**

Description: BEARING.ROD END

Serial No:

Condition: New

Qty Sold: 27.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

Cycles

Hours

Total Time:

0.0

TSO:

Details of work performed/reason for removal

**Receiving Inspection**

Additional work to be performed upon installation

The maintenance described has been performed in accordance with the applicable standards of airworthiness

January 27, 2009

Lic. No./Stamp

Inspector

*[Signature]*

Eagle 73  
6-81

**Maintenance Release**

HELL HELICOPTER TEXTRON  
CUSTCD CUSTOMER ORDER NO.  
R3200 09-000161

COPY  
STOCKROOM

CO-OP PICK TICKET  
LINENO DATE S/A NO.  
000038 23/01/09 000348772

ITEM NUMBER  
047-140-252-005

KEYWORD  
BEARING

QTY U  
27 EA

BIN LOCATION  
C-AB13H5

PRI  
999

SHIP TO SM CAR P/S SCH. DATE  
R3200 CP CU N 23/01/09



PICK TICKET NO. CAN0980326

HELL HELICOPTER TEXTRON  
CUSTCD CUSTOMER ORDER NO.  
R3200 09-000161

COPY  
RECIPIENT

CO-OP PICK TICKET  
LINENO DATE S/A NO.  
000038 23/01/09 000348772

ITEM NUMBER  
047-140-252-005

KEYWORD  
BEARING

QTY U  
27 EA

BIN LOCATION  
C-AB13H5

PRI  
999

SHIP TO SM CAR P/S SCH. DATE  
R3200 CP CU N 23/01/09



PICK TICKET NO. CAN0980326



ORDER NO. 09-000161



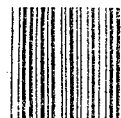
LINENO. 000038



ITEM NO. 047-140-252-005



QTY 27



UM EA



# Eagle Copters Maintenance Ltd

823 McTavish Rd, NE  
Calgary, Alberta T2E 7G9  
Canada

## PACKING SLIP

Date Shipped: January 27, 2009

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#-000350

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Ship Via: FED EX

Carrier Terms:

Waybill: 7962 9071 0216

Shipping Instructions:

Customer P.O. Number: PO00007994

*S. Solis*

Phone: 613-632-5200

| Item | Part Number     | Part Description | Current Location | Qty | UOM  | Serial Number | Lot Number   |
|------|-----------------|------------------|------------------|-----|------|---------------|--------------|
| 1    | 047-140-252-005 | BEARING, ROD END | Shipping Area    | 27  | Each |               | LT-09-000944 |

Sales Order Number: SO09-00095.001

Eagle PO Number PO-09-000161.38

Comments

|   |                 |         |               |   |      |  |              |
|---|-----------------|---------|---------------|---|------|--|--------------|
| 2 | 205-060-101-001 | ROD END | Shipping Area | 4 | Each |  | LT-09-000945 |
|---|-----------------|---------|---------------|---|------|--|--------------|

Sales Order Number: SO09-00095.002

Eagle PO Number PO-09-000161.39

Comments

Sales Order Number 2009000095

Parts on Back Order

Customer Dart Aerospace Ltd.

| Part Number     | Part Description | Qty Sold | BackOrder Qty |
|-----------------|------------------|----------|---------------|
| 047-140-252-005 | BEARING, ROD END | 46.00    | 19.00         |
| 205-060-101-001 | ROD END          | 4.00     | 0.00          |

\* End of Report \*

>> denotes that the Packing Slip line item has already been printed.

Eagle\_PackingSlip.rpt